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Date: 10/28/2014 05:06 PM

Subject: Building 9 PK Blender Batch Sheets

All,

The building 9 dust collector is now running at a higher RPM, has half of the bags inside, and is running around 3.6" H2O. This is with one of the unused ports open on the main ductwork to help pull in extra air. I know we've already had a safety meeting presentation about it, but please make sure if you have any product running on the PK that your batch sheet reflects the importance of checking the gauges before making a batch.

For instance, here is my batch sheet for Al-3915 pillmix. There is a note at the top about checking the dust collector gauges before making each batch, as well as a field below to fill in the differential pressure for each batch. This should help to ensure they are checking this on a batch by batch basis. Thanks

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		AI-3915	PillMix Ble	nd Sheet(5	6216504)	
01	1:-:4-1-14		FF			Li
			_	_	ige before ma	_
				-	sure the red	
on the	e anaiogue g	_			low, check for	r piuggag
		iines, e	specially on	tne alsch	arge ena.	
1) Charge	e PK Blender v	with the follow	ving ingredier	nts in THIS C	ORDER only.	
1) 01111181	1.00				bag using the b	uilding 9 S
					one batch and	_
	If sterotex sits it can get clumpy					
	2205	The second secon	lbs of Catapal B			53685
	154		creened Sterotex w/ Graphite'			
		110	120			57459
			44 lbs graphite			57403
	**Graphite	and Sterotex will be COMBINED in supersacks alrea				dy. Consu
	110 lbs of sterotex and 44 lbs of graphite per batch.					
				, , , , , , , , , , , , , , , , , , ,	<b>F</b>	
2) Mix in	PK for 30 mir	nutes. Do NO	T cut the mix	time short! 1	Having trouble w	ith pillmix
					Ü	1
3) Unload	l into supersac	k number 670	04947(#112)			
	Fit as much in					
	Label: Al-3915 Pill Mix(56216			5504)		
	Please also write the date on each bag of pillmix that comes off					
Date/Shift	Catapal B(53685118)			Sterotex(57459301) + Graphite(57403333)		Dust Differen
Duto, ormit		Supersack		- Ciupii	(0, 4,00000)	2
Operator	Lot No.	#	Qty (lb)	Qty (lb)		•
	-	-		•		<del></del>

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## Regards,

## **Justin Quach**

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